

**PRODUCT**                    **Interior-Exterior Acrylic Concrete Stain**

**PRODUCT NUMBER:** **#680 Series**

**DESCRIPTION:**            FLEX BON Interior-Exterior Satin 100% Acrylic Latex Concrete Stain

**USES:**                      SPECIFY FOR interior or exterior concrete floors subject to moderate wear and no automobile traffic or solvents.

FLEX BON #680 should be applied in a minimum two coat self-priming application, provided the surface is dry and has cured to a pH of 10 or less, with the first coat diluted with at least one pint of clean water to one gallon #680 concrete stain.

**LIMITATIONS/CAUTIONS:**

DENSE, VERY SMOOTH CONCRETE FLOORS MAY REQUIRE ETCHING WITH MURIATIC ACID PRIOR TO COATING WITH FLEX BON #680 CONCRETE STAIN. CAUTION! USE WITH ADEQUATE VENTILATION. DO NOT TAKE INTERNALLY. WASH HANDS AFTER HANDLING AND BEFORE EATING OR SMOKING. CLOSE CONTAINER WHEN NOT IN USE. KEEP OUT OF THE REACH OF CHILDREN. KEEP FROM FREEZING

**SPECIFICATIONS:**        Apply at no greater than 335 square feet per gallon (4.8 wet mils thick) to achieve 2.0+dry mils. Apply by brush or roller.

<b>TECHNICAL DATA:</b>	RESIN TYPE:	100% Acrylic
	PIGMENT TYPE:	Titanium Dioxide
	FINISH:	Satin
	GLOSS, 60°:	30 ± 5
	VISCOSITY:	82 ± 3 K.U.
	WEIGHT PER GALLON:	10.9 lbs.
	WEIGHT OF NON-VOLATILES:	51.4%
	VOLUME OF NON-VOLATILES:	41.6%
	DRY TO TOUCH IN HOURS:	1/2 - 1
	RECOAT TIME IN HOURS:	4 - 6
	WET MILS TO ACHIEVE .98 OPACITY:	3.6 (white)
	DRY MILS TO ACHIEVE .98 OPACITY:	1.5 (white)
	THINNER:	Water
	FLASH POINT:	N/A
	VOC IN GRAMS PER LITER:	110
	FEDERAL SPEC. EQUIV.:	N/A

Dry time and recoat time is temperature, humidity, and film thickness dependent.

This information is intended for selecting products or systems for various applications. The applicator should obtain more detailed information from the product label. Flex Bon representatives are also available for consultation.

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