

PRODUCT NAME: **Premium Exterior Acrylic Satin**

PRODUCT NUMBER: **#04 Series**

DESCRIPTION: FLEX BON PREMIUM Exterior Satin 100% Acrylic Latex House & Trim Paint

USES: MILDEW RESISTANT FORMULA. Recommended as a finish coat for concrete, masonry, stucco, wood, hardboard, aluminum, galvanized metal and most other common building materials. May be applied to primed or previously painted surfaces. Not recommended for floors. CHALK AND FADE RESISTANT.

RECOMMENDED EXTERIOR PRIMERS:

Concrete, Stucco and Masonry:

FLEX BON Series #109, 110 and 111 Series Exterior "EPOXY BOND" Surface Conditioner
FLEX BON #194 Series Exterior 100% Acrylic Latex Primer
FLEX BON #115 Series Interior-Exterior 100% Acrylic Latex Block Filler

Wood and Hardboard:

FLEX BON #194 Series Exterior 100% Acrylic Latex Primer
FLEX BON #169 Series Exterior Alkyd Primer Plus

See Bulletin "Painting 'Staining Woods' (Such As Cedar and Redwood)"

Aluminum and Galvanized Metal:

FLEX BON #190 Series Interior-Exterior Latex Bonding Primer

See Bulletin "Preparing Galvanized Metal"

Ferrous Metal:

FLEX BON #168 Series Rust Stop Plus Interior-Exterior Alkyd Rust Inhibitive Metal Primer

LIMITATIONS/CAUTIONS:

USE WITH ADEQUATE VENTILATION. DO NOT TAKE INTERNALLY. CLOSE CONTAINER AFTER USE. WASH HANDS AFTER HANDLING AND BEFORE EATING OR SMOKING. KEEP OUT OF THE REACH OF CHILDREN. KEEP FROM FREEZING.

SPECIFICATIONS: Apply at no greater than 350 square feet per gallon (4.4 wet mils thick) to achieve 2.0 dry mils. Apply by brush, roller or airless spray.

CONTINUED

PRODUCT NAME: **Premium Exterior Acrylic Satin (Continued)**

PRODUCT NUMBER: **#04 Series**

TECHNICAL DATA:	RESIN TYPE:	100% Acrylic
	PIGMENT TYPE:	Titanium Dioxide
	FINISH:	Satin
	SHEEN, 85°:	40 ± 5
	VISCOSITY:	103 ± 3 K.U.
	WEIGHT PER GALLON:	11.0 lbs.
	WEIGHT OF NON-VOLATILES:	53.1%
	VOLUME OF NON-VOLATILES:	44.0%
	DRY TO TOUCH IN HOURS:	1/2 - 2
	RECOAT TIME IN HOURS:	4 - 6
	WET MILS TO ACHIEVE .98 OPACITY:	3.4 (white)
	DRY MILS TO ACHIEVE .98 OPACITY:	1.6 (white)
	THINNER:	Water
	FLASH POINT:	N/A
	VOC IN GRAMS PER LITER:	70
	FEDERAL SPEC. EQUIV.:	TT-P-19/TT-P-96/TT-P-1510

Dry time and recoat time is temperature, humidity, and film thickness dependent.

This information is intended for selecting products or systems for various applications. The applicator should obtain more detailed information from the product label. Flex Bon representatives are also available for consultation.

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