

# CARTON STENCIL INK - TAN



## SP™ 3119



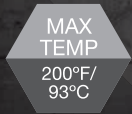
HMIS Hazard Rating:  
Health (2) • Flammability (3) • Reactivity (0)



Coating color: Cardboard Tan



Dry to touch time: 15 minutes



Maximum operational temperature:  
200 °F (93 °C)



Features EZ-Touch® comfort nozzle

- One pass hide covers old stencils completely
- Excellent surface for new stencil
- Waterproof and weather resistant



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Sprayon® SP™3119 Carton Stencil Ink (Tan) is a fast drying, heavily-pigmented product that leaves a fresh surface ready for re-stenciling on a variety of corrugated surfaces. Ultra fast dry time allows for quick turn around.

## SPECIALTY PRODUCTS

### USES

- Cartons
- Corrugated boxes
- Fiber drums
- Lumber
- Wood crates
- Steel coils
- Metals
- Paper
- Fabrics
- Plaster
- Stone
- Glass
- Asphalt
- Concrete
- Virtually any porous or non-porous surface

### APPLICATION

Surface must be free of grease, dirt, and oil. Use in a well ventilated area. Shake can until ball rattles for 1 minute. Hold container upright 6-8" from the surface. Do not apply in continuous spray. To avoid runs, apply several thin coats allowing paint film to become tacky between coats. For best results, use at room temperature (70°F-90°F). After spraying, turn can upside down and spray until clear propellant comes out.

### PERFORMANCE

**DRY HEAT RESISTANCE:** 180°F - 200°F

- High solids formula
- Waterproof and weather resistant
- Does not contain Methylene Chloride
- Provides clean surface for immediate re-stenciling
- Equipped with EZ TOUCH® Standard Nozzle

**DRYING TIME @ 70°F @ 50%R.H.:**

**TO TOUCH:** 5 minutes

**TO HANDLE:** 15 minutes

**FULL CURE:** 1 hours

**RECOAT:** Anytime

**CLEAN UP:** Mineral Spirits

### PROPERTIES

**RESIN TYPE:** Alkyd

**APPEARANCE:** Cardboard Tan

**PROPELLANT:** Hydrocarbon

**SHEEN:** Flat

**% SOLIDS:** 16.10%

**WT./GAL.:** 6.62

**SPECIFIC GRAVITY:** 0.80

**H.A.P.S.:** No

**SARA 313:** No

**%V.O.C.:** 31.00%

**V.O.C. COMPLIANT CALIFORNIA:** Yes

**V.O.C. COMPLIANT OTC STATES:** Yes

**FLAMMABLE:** Yes

**FLASH POINT:** < 0 °F

**COVERAGE PER AEROSOL (THEORETICAL):**

10 sq. ft. per can

**HAZARD CODE:** 2,3,0

**SHELF LIFE:** 3 years from date of manufacture

### PACKAGING

**STOCK #:** S03119

**UPC CODE:** 0-75577-93119-4

**FILL WT.:** 12 oz.

**PER CASE:** 12

**CARTON DIMENSIONS:**

L 11.13" x W 8.44" x H 8.38"

### RESOURCES

**MSDS/EDS/PRODUCT DATA SHEETS:**

sprayon.com

**CUSTOMER SERVICE:**

1-800-777-2966

**TECHNICAL INFORMATION:**

1-800-251-2486

### SHIPPING

Refer to section 14 of the material safety data sheet for proper transport information and labeling.



SP3119



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**Sprayon® Products**

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