

# CARTON STENCIL INK - WHITE



## SP<sup>TM</sup> 3105



HMIS Hazard Rating:  
Health (2) • Flammability (3) • Reactivity (0)

WHITE

Coating color: White

FS595

STD.37875

Federal Standard 595 Color: STD.37875

QUICK  
DRY

15 MIN.

Dry to touch Time: 15 minutes

MAX  
TEMP

200°F/  
93°C

Maximum operational temperature:  
200 °F (93 °C)

EZ TOUCH<sup>®</sup>

Features EZ-Touch<sup>®</sup> comfort nozzle

- Meets MIL-A-A-208B requirements
- Match Federal 595 Standards
- New & improved formula and spray package
- Waterproof and weather resistant



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Sprayon<sup>®</sup> SP<sup>TM</sup> 3105 Carton Stencil Ink (White) is highly opaque and fast drying. Specifically formulated for stenciling and marking a wide variety of surfaces. Bold, high-contrast color leaves a sharp, clean edge without smearing, smudging or rippling. Temporarily marks slightly-oily surfaces. Excellent durability and adhesion to hot surfaces. Ideal for color coding and marking of steel coils.

## SPECIALTY PRODUCTS

### USES

- Cartons
- Corrugated boxes
- Fiber drums
- Lumber
- Wood crates
- Steel coils
- Metals
- Paper
- Fabrics
- Plaster
- Stone
- Glass
- Asphalt
- Concrete
- Virtually any porous or non-porous surface



SP3105

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### APPLICATION

Surface must be free of grease, dirt, and oil. Use in a well ventilated area. Shake can until ball rattles for 1 minute. Hold container upright 6-8" from the surface. Do not apply in continuous spray. To avoid runs, apply several thin coats allowing paint film to become tacky between coats. For best results, use at room temperature (70°F-90°F). After spraying, turn can upside down and spray until clear propellant comes out.

### PERFORMANCE

**DRY HEAT RESISTANCE:** 180°F - 200°F

- Meets MIL-A-A-208B
- Matches Federal Standard 595 colors.
- Fast drying
- Will not smear
- Excellent for product coding & stenciling
- Equipped with EZ TOUCH® Standard Nozzle

**DRYING TIME @ 70°F @ 50%R.H.:**

**TO TOUCH:** 5 minutes

**TO HANDLE:** 15 minutes

**FULL CURE:** 1 hours

**RECOAT:** Anytime

**CLEAN UP:** Mineral Spirits

### PROPERTIES

**RESIN TYPE:** Alkyd

**APPEARANCE:** White

**PROPELLANT:** Hydrocarbon

**SHEEN:** Flat

**% SOLIDS:** 8.20%

**WT./GAL.:** 6.07

**SPECIFIC GRAVITY:** 0.73

**H.A.P.S.:** No

**SARA 313:** No

**%V.O.C.:** 31.00%

**V.O.C. COMPLIANT CALIFORNIA:** Yes

**V.O.C. COMPLIANT OTC STATES:** Yes

**FLAMMABLE:** Yes

**FLASH POINT:** < 0 °F

**COVERAGE PER AEROSOL (THEORETICAL):**

10 sq. ft. per can

**HAZARD CODE:** 2,3,0

**SHELF LIFE:** 3 years from date of manufacture

### PACKAGING

**STOCK #:** S03105

**UPC CODE:** 0-75577-93105-7

**FILL WT.:** 12 oz.

**PER CASE:** 12

**CARTON DIMENSIONS:**

L 11.13" x W 8.44" x H 8.38"

### RESOURCES

**MSDS/EDS/PRODUCT DATA**

**SHEETS:** [sprayon.com](http://sprayon.com)

**CUSTOMER SERVICE:**

1-800-777-2966

**TECHNICAL INFORMATION:**

1-800-251-2486

### SHIPPING

Refer to section 14 of the material safety data sheet for proper transport information and labeling.



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[Sprayon.com](http://Sprayon.com)

1-800-777-2966

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