



# LINE-UP<sup>®</sup> SOLVENT-BASED PAVEMENT STRIPING PAINT

## K4213 Series

Krylon<sup>®</sup> Industrial Line-Up<sup>®</sup> Pavement Striping Paint is a solvent-based liquid product for use on blacktop, concrete, curbs or other smooth, hard surfaces.

- ✓ Fast drying
- ✓ Excellent bleed retention
- ✓ One coat coverage
- ✓ Conforms with U.S. Bureau of Public Roads colors

**INDUSTRIAL USE ONLY!**  
AS OF 01/01/2017 COMPLIES WITH:

- OTC
- EC
- SCAQMD
- CARB
- LADCO
- UTAH

**krylonindustrial.com**  
1-800-247-3266

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## SURFACE PREPARATION

Remove all surface contamination by washing with an appropriate cleaner, rinse thoroughly and allow to dry. Existing peeled or checked paint should be scraped and sanded to a sound surface. Glossy surfaces should be sanded dull or scrubbed with an abrasive cleaner. Surfaces should be clean and dry, and free from loose or peeling paint. The presence of concrete sealers or efflorescence new concrete may interfere with adhesion, and should be removed by extended weathering etching or abrasive blasting. Most previously painted lines may be repainted without additional surface preparation, provided the old paint is still tightly adhered to the surface. However, multiple layers of paint will eventually peel, and will require removal. New asphalt surfaces should ideally be allowed to age several months before striping. Solvent based paints may cause bleeding through the paint. Placing an inconspicuous test stripe to determine if the asphalt has aged sufficiently to use solvent paint is recommended. Use a latex striping paint following recommended procedures for new asphalt if it necessary to paint fresh asphalt surfaces.

**WARNING!** Removal of old paint by sanding, scraping or other means may generate dust or fumes that contain lead. Exposure to lead dust or fumes may cause brain damage or other adverse health effects, especially in children or pregnant women. Controlling exposure to lead or other hazardous substances requires the use of proper protective equipment, such as a properly fitted respirator (NIOSH approved) and proper containment and cleanup. For more information, call the National Lead Information Center at 1-800-424-LEAD (in US) or contact your local health authority.

## APPLICATION

Do not paint on wet surfaces or when humidity is above 85% or when temperature is below 40° F. Cool, damp temperatures will prolong drying time. May be made into reflectorized paint by merely dropping on glass beads while the paint is still wet.

For **brush** application, no reduction is necessary. Use a natural bristle brush. For roller application, no reduction is necessary. Use appropriate synthetic or lambswool nap size roller cover. For **airless spray** thinning not recommended. If necessary, thin with up to 1 pint per gallon of VM&P Naptha. Use .015 - .017 Tip, 50 – 100 mesh filter and 1,500 to 2,000 psi fluid pressure. For **conventional** spray thinning not recommended. If necessary, thin with up to 1 pint per fallon of VM&P Naptha. Use tip 0.1" orifice, with a matching fan cap designed for striping application. Use lowest pot and atomizing pressure hat will produce a flat line with the correct thickness. For **brush, roller or marking equipment** reduce with up to 1 qt. of VM&P Naptha per gal.

## TECHNICAL DATA

<b>Finish:</b>	Flat
<b>Sizes:</b>	1 gal, 5 gal
<b>Drying Time:</b>	(@ 77° F & 50% R.H.): To Touch: 30 minutes No traffic pick up after 60 minutes.
<b>Rec. Spread Rate:</b>	(Calculated) 15 gals. Permille of standard 4" strip or 350 lineal ft. of standard 4" strip per gal. (New) 15 mils wet, 7 mils dry. (Existing) 10 mils wet, 5 mils dry.
<b>Volume Solids:</b>	48% ± 2%, May vary by color
<b>Weight Solids:</b>	72% ± 2%, May vary by color
<b>Vehicle Type:</b>	Alkyd Resin
<b>VOC:</b>	<77 g/L, 0.64 lb/gal
<b>Clean Up:</b>	Xylene, Toluene, or MEK

## CAUTION

Thoroughly review product label and SDS for safety and cautions prior to using this product. Please direct any questions or comments to your local Krylon Industrial Representative.

**Note:** The information, rating, and opinions stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application which are not known or under our control, Krylon Products Group cannot make any warranties as to the end result. Please direct any questions or comments to 1-800-247-3266.



[krylonindustrial.com](http://krylonindustrial.com)  
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The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of Krylon Industrial. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Krylon Industrial dealer or representative to obtain the most recent Product Data Sheet.